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1967 Toyota Corona (Japan) 5R. The 2.0 L (1,994 cc) 5R family was produced from 1968 through 1986. An LPG version, the 5R-LPG, was produced from 1968 through 1983. It is a two-valve OHV engine. Cylinder bore and stroke are 88 mm × 82 mm (3.46 in × 3.23 in).

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